



FLEXALLOY® OR 9900-45

Teknor Apex Company - Polyvinyl Chloride Elastomer

Sunday, August 25, 2019

General Information					
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Material Status	Commercial: Active				
Availability	 Africa & Middle East Asia Pacific	EuropeLatin America	North America		
Features	Oil Resistant	 Ultra High Molecular Weight 			
Uses	FootwearGasketsHose	Power/Other ToolsSealsTool/Tote Box	 Tubing Wire & Cable Applications		
RoHS Compliance	RoHS Compliant				
Forms	• Pellets				
Processing Method	 Extrusion 				

ASTM & ISO Properties ¹					
Physical	Nominal Value	Unit	Test Method		
Density / Specific Gravity	1.10		ASTM D792		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength (Break)	1240	psi	ASTM D638		
Tensile Elongation (Break)	280	%	ASTM D638		
Elastomers	Nominal Value	Unit	Test Method		
Compression Set (158°F, 22 hr)	32	%	ASTM D395		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A, 15 sec)	45		ASTM D2240		
Thermal	Nominal Value	Unit	Test Method		
Continuous Use Temperature	194	°F	ASTM D794		
Brittleness Temperature	-65.2	°F	ASTM D746		

Additional Information

Swell, Oil Immersion, ASTM #3 oil, 125°C, 7 days: -4.0%

Dynamic Heat Stability, 205°C: >60 min

Notes

Revision Date: 12/12/2013

¹ Typical properties: these are not to be construed as specifications.